

## Pure Molybdenum Reaction Temperatures With Various Substances

### GASES

| Substance             | Temperature   | Reaction                        |
|-----------------------|---------------|---------------------------------|
| Air or O <sub>2</sub> | 250°C         | Slight Oxidation Beginning      |
| Air or O <sub>2</sub> | 600°C         | Rapid Oxidation                 |
| Br                    | 800°C         | Reacts                          |
| Cl                    | 300°C         | Reacts                          |
| CO <sub>2</sub>       | 1200°C        | Oxidation Begins                |
| CO                    | 1400°C        | No Reaction                     |
| F                     | 20°C          | Reacts                          |
| H <sub>2</sub>        | 2600°C        | No Reaction                     |
| H <sub>2</sub> S      | 1200°C        | MoS forms                       |
| <b>Hydrocarbons</b>   | <b>1100°C</b> | <b>Carbide formation begins</b> |
| Hydrocarbons          | 1300°C        | Rapid Carburization             |
| I                     | 500°C         | No Reaction                     |
| N <sub>2</sub>        | 1500°C        | Nitrides begin to form          |
| NO <sub>x</sub>       | 700°C         | Oxidation                       |
| NH <sub>3</sub>       | 2500°C        | No Reaction                     |
| SO <sub>2</sub>       | 700°C         | Oxidation                       |
| Steam                 | 700°C         | Rapid Oxidation                 |

## **OTHER ELEMENTS**

|    |        |  |
|----|--------|--|
| C  | 1100°C | Carbide Formation Begins                 |
| C  | 1300°C | Rapid Carburization                      |
| Hg | 20°C   | No Significant solubility                |
| P  |        | No Reaction, even at higher temperatures |
| S  | 440°C  | Sulfides begin to form                   |
| Si |        | Silicides form at higher temperatures    |

## **MOLTEN OXIDIZING SALTS**

|                            |  |   |
|----------------------------|--|---|
| KC13, K2C03,<br>KNO2, KNO3 |  | Violent Reaction at molten salt temperature |
| Na2C03, Na02,<br>Pb02      |  | Violent Reaction at molten salt temperature |